1. CNC Lathe, Manufacturer: INDEX, Type: YB Ratioline

- Year of manufacture: approx. 1995
- 2016 refurbished by Ulmer / Kirchheim/Teck
- Serial No.: 510093
- SIEMENS control
- Main and counter spindle
- 2x 14-fold tool changer
- Outfeed conveyor
- Chip conveyor KNOLL Type: 400S-1, Year of manufacture: 2016, Serial No.: 100448
- Control cabinet with cooling unit, CO2 extinguishing system, bar loader INDEX



Subject to prior sale!





Contact

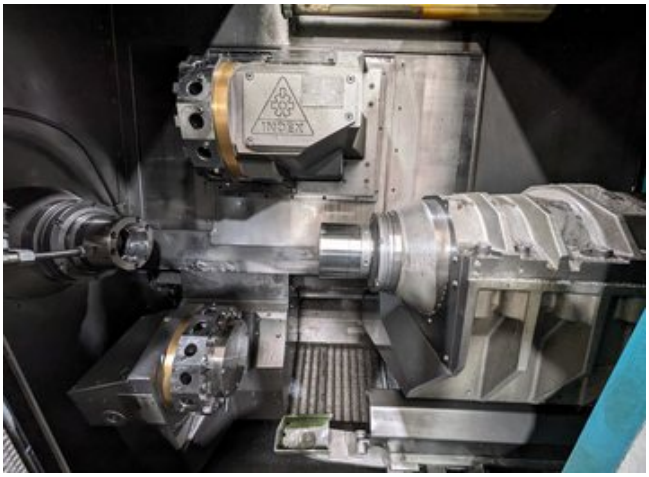
Wolf Industrievertretung
Wilhelm-Maybach-Str. 2
74336 Brackenheim

Tel.: +49 7135 93698-0
wolf.vertrieb@wolf-rtm.de
www.wolf-rtm.de

2. CNC Lathe, Manufacturer: INDEX, Type: G200 Compact

- Year of manufacture: 2003, Serial No.: 51156





Further information available upon request!



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3. CNC Lathe, Manufacturer: INDEX, Type: G200 C

- Year of manufacture: 1997, Serial No.: 510563





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4. Universal milling machine Deckel Maho DMU 50T

- Year of manufacture: 1998, Serial No.: 550625
- Power 17 KVA
- Heidenhain control
- Approx. 16-fold tool changer







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5. HAAS VF3 B Vertical Machining Center



- Year of manufacture: 08/2010, Serial No.: 1079487
- Rotary and Swivel Table HAAS TR160 Y (optional)
- Haas CNC control (based on Fanuc System)
- Coolant system with approx. 200l
- Tool magazine 20-fold (drum)
- Automatic lubrication system
- Oil separator
- High speed brushless AC servo motors
- Electronic Temperature Compensation System
- 1 MB program memory
- 5 free M-functions
- 15“ LCD color display, USB / RS 232 interface
- High-performance spindle with Vector dual drive
- Programming support via G / M commands / Macro
- Thread cutting without compensating chuck
- Tool load monitoring
- Traverse path X-axis: 1016 mm, Y- 508 mm, Z- 635 mm
- Rotational speed increase to 10.000 rpm (max. 22,3kW)
- Serial No.: 1079487 (08/2010)
- Traverse path X/Y-axis 1016 mm / 508 mm
- Traverse path Z-axis 635 mm
- Machine table L x W 1219 mm x 457
- Max. table capacity: 1.588 kg
- Spindle holder SK40 DIN 69871
- Max. speed range 7500 rpm
- Torque (at 450 rpm) 339 Nm with gearbox

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Re No. 5. HAAS VF3 B Vertical Machining Center

- Spindle motor max. power (10% ED) 14,9 kW
- Rapid traverse X-axis 25 m/min.
- Rapid traverse Y + Z axis 25 m/min.
- Max. feed speed: 16,5 m/min.
- Number of tools: 20 (24+1, 40+1)
- Max. tool diameter / weight 89 mm (gross) / 5,4 kg
- Tool change time approx. 2,8 side magazine
- Chip and clamping time approx. 3,6 side magazine
- Positioning accuracy ±0,0051
- Repeat accuracy ±0,0025
- Weight of the machine: 5670 kg
- 1 Renishaw 3D-probe
- Instruction manual



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Re No. 5. HAAS VF3 B Vertical Machining Center

ADDITIONAL MACHINE OPTION

- 2-speed gearbox
- Rotational speed increase to 10.000 rpm (max. 22,3kW) only available for VF-BHE
- Coolant supply through spindle, approx. 69 bar max. 10.000 rpm. 10-amp circuit protection
- Laterally arranged tool magazine for 40 (+1) tools (dual gripper)
- Multiple chip conveyor system. 2 spiral chip conveyors Y direction – 1 hinged belt conveyor
- Programmable coolant nozzle (34 positions)
- Portable control panel with LCD color display
- Ethernet interface for Windows 95, 98, ME, 2000 and XP
- Tool and workpiece touch probe system (spindle and table probe optical)
- Preparation of the control system for the use of the 4th axis
- Preparation of the control system for the use of a 5th axis
- Rotary/Swivel Table TR 160 Y (5-sided machining set up in Y direction), rotary table ø 160 mm (DEFECTIVE)
- HAAS Control simulator for turning and milling

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6. CNC Rigid board milling and drilling centre Bimatec Soraluce Soramill SL4000





- Weight: approx. 13.500 kg
- Year of manufacture: 1995 / Condition: used (31.507h; 09/2024)
- Type of control system: CNC-415-Heidenhain
- 30 tool stations
- With fixed table and movable stand
- Automatically indexing milling head
  incl. coolant system and filter system
- Separate control cabinet
- Spindel holder: ISO 40/M16
- Traverse path: X-2.500 mm, Y-900 mm, Z-1.600 mm / 2.000 1/min
- Shipping dimensions: 5.290 x 3.450 x 3.500 mm
- Manual measuring probe

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7. Rotary Transfer Machine Pfiffner Hydromat HB3245/16

- Year of manufacture: 1997, Serial No.: 298
- 13 processing stations
- Pfiffner Hydromat control system
- Bar loader 0433, length 3m
- Machine power: 40 kW
- Separate Bosch hydraulic unit
- Chip conveyor Knoll 450K- 1, Year of manufacture 1997, Serial No.: 31522
- Lubricant reconditioning Müller CL206-B, Serial No.: 206005
- Separate chip conveyor Knoll
- 2006: Conversion of the machine for the production of slotted ball sockets
- 2015: Extension of the machine configuration to include SW milling



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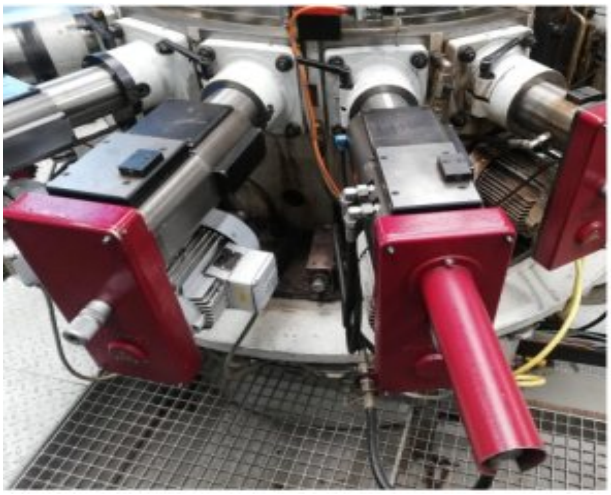

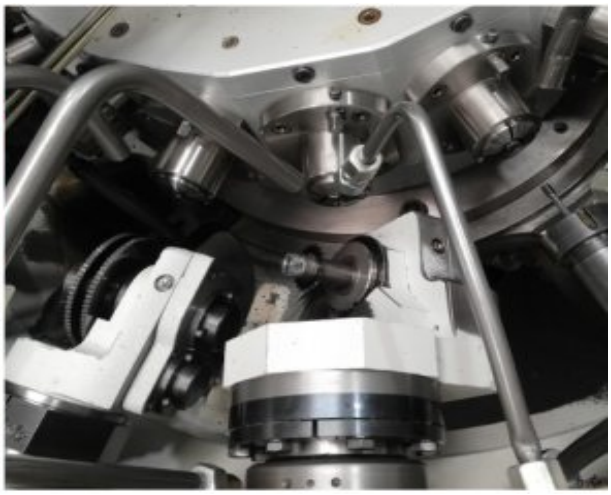

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8. Rotary Transfer Machine Pfiffner HB32/16

- Year of manufacture: 2002, Serial No.: 395
- 6 processing stations
- Siemens control
- Upstream Fischer separating pot
- Festo feeding system
- Material removal belt
- Chip conveyor Knoll 450K-1, year of manufacture 2004, Serial No.: 220394
- Chip processing with ejection
- Machine power: 40 kW
- Separate control cabinet
- Separate hydraulic unit Bosch



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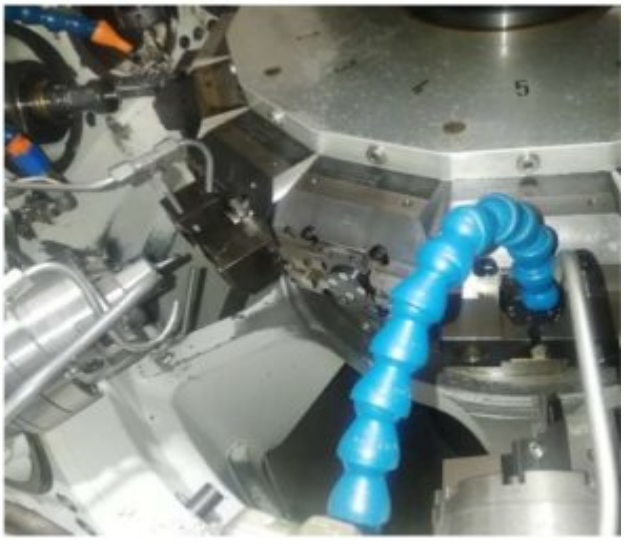

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9. Lindner Jig boring machine – pillar drilling machine Type LB 14

- Year of manufacture: Approx. 1939
- In good used condition
- Control type: Retrofitted with 2-axis digital display Heidenhain
- Dimensions: 980 mm x 1.690 mm, height: 2.330 mm
- Weight: 2.500 kg



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10. Lauffer Press machine Type RPS 40

- Oil-hydraulic double column high-speed press
- Year of manufacture: 1980
- In good used condition
- Dimensions: 1.380 x 1.350 x 2.760 mm
- Processing size: 560 x 450 mm
- Rapid lowering speed: 340 mm/sec.
- Oil filling: 300l
- Connection rating 32A



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11. Weipert Lathe WG480

- Year of manufacture: 1961





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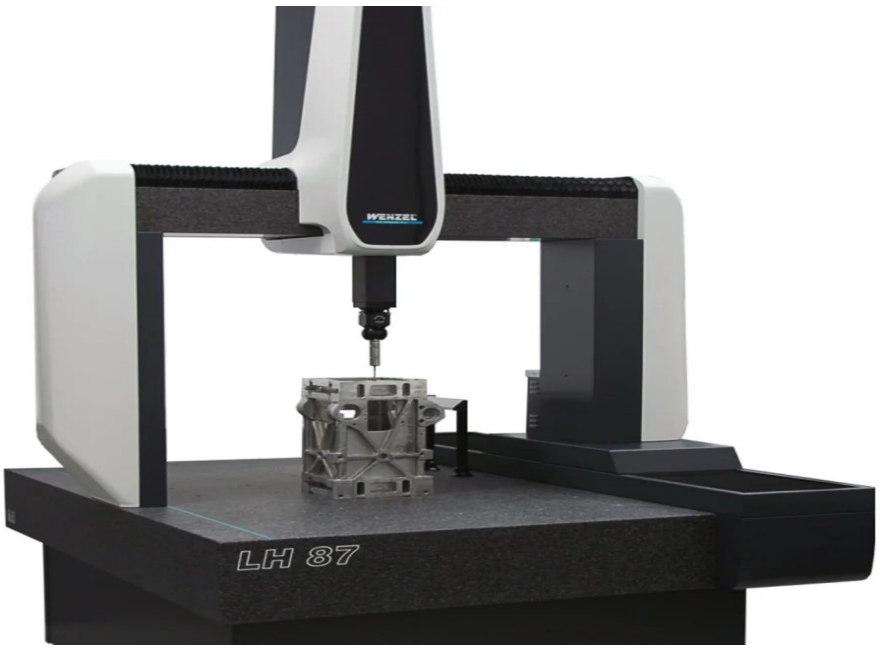
12. WENZEL LH 87 3 D Coordinate Measuring Machine

- Second-hand, Serial No.: 064744
- Year of manufacture: 2006
- Working range X approx. 1000 mm, Y approx. 2200 mm
- With manual operation WENZEL HT 400
- Incl. computer with 2 TFT monitors, keyboard and mouse as well as laser printer KYOCERA
- Attention: The measuring probe RENISHAW PH 10 M is not included!
- Dimensions: approx. 3000 mm x 2800 mm, weight: approx. 4000 kg
- Measuring room: 1 3D measuring probe Renishaw PH10M, 4 interchangeable probes



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13. Knoll Screw Spindle Pump with motor

- Used
- Drive Siemens-3 ~ Mot. EN 60034 1LA7096-2AA11
  50 Hz, 230/400 V, 2,2 kW, 7,9/4,55 A



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14. Wolf TSM 280 – Wolf 1



- Year of manufacture: 2009, Serial No.: 1101510920
- B+R control
- 3x Acopos servo drive and main motor
- 8x Lust frequency converter
- Cross straightening unit for coil Ø4-8mm, 7-fold + 5-fold and material decoiler, mechanical with load capacity up to max. 500 kg
- Tool monitoring, selector, scraper conveyor

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15. Wolf TSM 280 – Wolf 2



- Year of manufacture: 2002
- Siemens S7 control
- Raw material Ø4,35
- Machine color: Ultramarine blue / light gray
- Material decoiler, electrical, load capacity up to max. 1200 kg
- Filter system Zyklomat, tool monitoring Nordmann, selector RS300 / 6-8
- Scraper conveyor – partially overhauled

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74336 Brackenheim

Tel.: +49 7135 93698-0
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16. Wolf TSM 280 – Wolf 3



SOLD! - SOLD! - SOLD! - SOLD!

- Year of manufactur… …507, converted to NC machine – m… …ydraulically overhauled
- Siem…
- …
- …ine blue / light gray
- …, mechanical with load capacity up to max. 500 kg
- …toring Nordmann, selector RS300 / 2023
- …gnetic conveyor

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17. Wolf TSM 280 – Wolf 4



- Year of manufacture: 2022
- Siemens S7 control
- Raw material Ø5,1
- Machine color: carmine red / light gray
- Material decoiler, mechanical with load capacity up to max. 500 kg
- Tool monitoring Nordmann, selector
- Magnetic conveyor

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